

ABSTRACT

Replicas are molded by curing a photo-curable liquid
5 silicone rubber composition to form a transparent mother
mold having a cavity corresponding to the outer contour of a
master model, casting a photo-curable liquid resin into the
mold cavity, and irradiating light to the liquid resin
through the mold wall. Replicas can be fabricated by simple
10 steps and within a short time.